













# SERVICE & MAINTENANCE PARTS LIST

Available Through Victory Climate APU Dealers\*

VCS Customer Service 1-817-293-3331

Mon-Fri. 8-5 Central Time

PART NAME & NUMBER	COMMENTS
<p><b>CRANK SEAL PROTECTOR (RUBBER PLUG)</b></p>  <p>P/N 024-00089</p>	<p>Rubber Plug which is inserted in the opening of the Kubota engine front case. The factory Kubota plug is in behind it.</p>
<p><b>IN LINE FUEL FILTER</b></p>  <p>P/N 045-00610</p>	<p>See through plastic version. **For more robust fuel treatment, upgrade to the Fuel Filter/Water Separator retro-kit listed on the accessory parts list. (Part Number #093-00802)</p>
<p><b>FOAM AIR FILTER ELEMENTS</b></p>  <p>P/N 045-00620</p>	<p>2 "coarse" foam and one "fine" air filter elements only.  For older (pre-March 2006) APU's that have the square metal air filter housings as shown in the photo.</p>
<p><b>FUEL FILTER/WATER SEPARATOR</b></p>  <p>P/N 045-00662</p>	<p>Spin on Replacement element only. Has a water separator drain cock.</p>
<p><b>AIR FILTER REPLACEMENT</b></p>  <p>P/N 045-00666</p>	<p>Pleated Paper element only for units built after 3/2008. Replace old dirty paper elements with a clean new one. (This is only one part of a system that includes foam layers also) These should not be washed, or blown out with an air nozzle. Replace only.</p>

<p><b>AIR FILTER WHITE FOAM REPLACEMENT</b></p>  <p>P/N 045-00667</p>	<p><u>White Foam element only</u> for units built after 3/2008.</p> <p>The other elements of the system have different part #'s.</p>
<p><b>AIR FILTER GREY FOAM REPLACEMENT</b></p>  <p>P/N 045-00668</p>	<p><u>Grey Foam element only</u> for units built after 3/2008</p> <p>The other parts of the air filtration system have different part numbers.</p>
<p><b>OIL FILTER</b></p>  <p>P/N 045-00672</p>	<p>This filter is often mounted external and should be changed every 500 hours. Remember, oil and filters are cheap-engines are not. Crosses with Fleetgard LF692</p>
<p><b>POLY- V BELT</b> P/N 053-00009</p> 	<p>For older APU Models <u>without</u> spring tensioner</p>
<p><b>POLY V BELT</b></p>  <p>#053-00012</p>	<p>Models with spring tensioner (made from July 2006 to present)</p>
<p><b>OWNERS MANUAL</b></p>  <p>P/N 057-00591</p>	<p>Every new APU comes with an owner's manual, but if you lost yours, order a replacement. Important information on safety, maintenance, tech tips, and DO's &amp; DON'TS. This information is key to understanding and getting the most from your APU.</p>
<p><b>DVD-OPERATION &amp; MAINTENANCE OF THE APU</b></p>  <p>P/N 057-00592</p>	<p>DVD format of very important information- "How to Operate &amp; Maintain your APU". Every owner should have one. It is 22 minutes long, explains the concept of how the apu works, oil changes, filter changes, cleaning etc...</p>
<p><b>SPRING TENSIONER TOOL</b></p>	<p>Convenient tool that assists in releasing the spring</p>

 <p>P/N 070-01036</p>	<p>tensioner for easy belt removal.</p>
<p><b>FUEL FILTER FOR KUBOTA</b></p>  <p>P/N 080-00020</p>	<p>This element is for the actual Kubota engine, attached on the front face of the motor. Replace this element as needed in the see through bowl assembly, not to exceed 500 hours.</p>
<p><b>6 MONTH FILTER MAINTENANCE KIT</b></p>  <p>P/N 093-00763</p>	<p>FOR UNITS MADE BEFORE April 2007. This kit gives you service parts for a 6 month maintenance schedule. Includes Oil, Air, and Fuel Filters.</p>
<p><b>AIR FILTER "RETRO" KIT</b></p>  <p>P/N 093-00803</p>	<p>Retro-fit for units built before 3/08. Contains two (2) foam and one (1) paper filters and a mesh metal piece.</p> <p>Made for the plastic air filter housing type.</p>
<p><b>AIR FILTER SERVICE ELEMENTS</b></p>  <p>P/N 093-00804</p>	<p>Complete set of three (3) Replacement filters for units built after 3/08 and for 093-00803 Retro-fit kit. Comes with a grey foam, white foam and one pleated paper element.</p>
<p><b>500 HOUR SERVICE KIT</b></p>  <p>P/N 093-00805</p>	<p>Units built after 3/08 contains two (2) of each filter, oil, fuel, and air filter.</p>